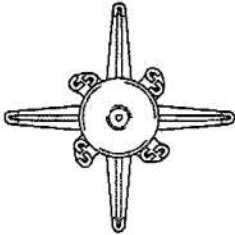
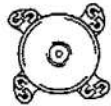


ASSEMBLY INSTRUCTIONS FOR 1900 & 2000 METAL BASES



LARGE SPIDER



SMALL SPIDER

PARTS:

- 1EA - COLUMN
- 1EA - SPIDER (SMALL OR LARGE DEPENDING ON TOP SIZE)
- 1EA - BASE OR BOTTOM

HARDWARE:

- 1EA - LONG 7/16" COLUMN BOLT
- 1EA - 7/16" LOCK WASHER 1EA - 7/16" NUT
- 1EA - 7/16" FLAT WASHER
- 4EA - FLOOR GLIDES
- 8EA - HEX HEAD LAG SCREWS #14 X 1

TOOLS REQUIRED:

- 11/16" WRENCH OR SOCKET WRENCH
- 3/8" WRENCH OR SOCKET

INSTRUCTIONS:

1. REMOVE ALL CONTENTS OF BOX. ASSEMBLY SHOULD BE DONE ON A SURFACE THAT IS CLEAN AND LEVEL.
2. ASSEMBLE BASE IN AN UPSIDE DOWN POSITION.
3. RUN COLUMN BOLT THROUGH DISHED SIDE OF THE SPIDER. PLACE SPIDER ON A FLAT SURFACE SO THREADED PORTION OF COLUMN BOLT EXTENDS UPWARD.
4. PLACE COLUMN OVER BOLT.
5. PLACE BASE BOTTOM OVER THREADED END OF COLUMN BOLT.
6. ATTACH WASHER AND NUT TO COLUMN BOLT AND TIGHTEN WITH A 7/16" WRENCH MAKING SURE COLUMN IS CENTERED ON BASE BOTTOM.
7. SCREW IN FLOOR GLIDES.
8. PLACE COLUMN UPSIDE DOWN ON JOHN BOOS TOP AND LINE UP HOLES IN SPIDER WITH PRE DRILLED HOLES IN BOTTOM OF TOP. ATTACH COLUMN USING THE 8 LAG SCREWS. NOTE: LARGE SPIDER WILL ONLY HAVE A TOTAL OF 8 PRE DRILLED HOLES IN TOP.

