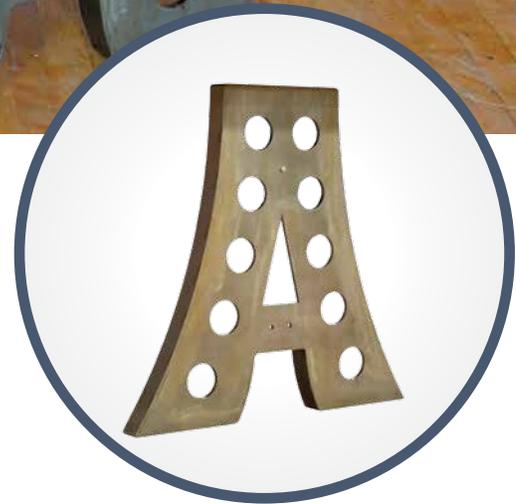




Federal Brace
BEAUTIFULLY CRAFTED CONFIDENT SUPPORT

METAL SUPPORT LEGS | Alpha



ALPHA SUPPORT LEGS INSTALLATION INSTRUCTIONS

Installation Instructions Before You Begin:

Before beginning your installation project you will need the following components. You should make sure all components are accounted for prior to starting installation. (2) Alpha Industrial Table Legs, (2) support gussets, Mounting Screws and Handheld Power Drill Bits.



Installation Considerations

Plan Your Installation - determine the area where each leg will be installed on the underside of table. Attach the gusset to each leg using bolt and nut. Set the table on top of the legs. Measure spacing on each end, side and opposite corner to opposite corner to be sure table is centered and straight.

The Alpha Table leg is designed to use one leg on each end of the top when the top is 4' or under in width.

Drill Pilot Holes - Drill pilot holes for the gusset and the top of the leg. (If using reclaimed wood, be sure to drill slowly so as not to split the wood) At this point, it would be a good idea to measure again to make sure the table is still square on the legs.

****NOTE** - Take care that all pilot holes and fasteners used are not longer than the depth of your table or desk top so they do not protrude on the useable side.

Install Legs - Once your pilot holes are complete begin attaching

fasteners -gusset to the table and top of leg to table. Take care not to overtighten fasteners. Overtightening can make the hole too large and actually loosen the fastener.

***NOTE - if your table or desk top is over 48" wide you will need to purchase the additional stabilizer bar. This support bar will attach across the underside of the table or desk top and provide additional strength for the larger span.*

Enjoy Table - Final step is to enjoy your work and your new table. We are happy that you chose to use Federal Brace products. We would be thankful if you would send us images of your project. We enjoy seeing Federal Brace at work. Also, know that the highest compliment Federal Brace can be given is a reference from our customers to friends and family. If you have enjoyed your buying experience with Federal Brace please let someone know.

