

## Extra-Duty

Outside Diameters: 1-1/16" & 1-5/16"

Wall Thickness: 0.106"



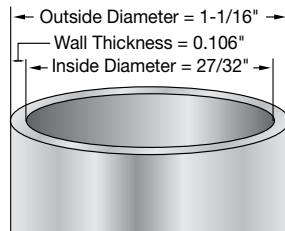
# 770 Series Extra-Duty Round Closet Rod

- Applications** For closet or other storage applications requiring round closet rods
- Load Rating** Varies per size\*
- Mounting** Wall or Cabinetry
- Material** Steel
- Finishes** Chrome (CHR): Attractive, long-lasting, corrosion resistant finish
- Features**
  - Wall thickness: 0.106"
  - Double-plated finish
  - Available from open stock

\* Contact KV Customer Service for more information.

## 770 1 Series Round Closet Rods & Accessories

Standard Pack (6/carton)		
Length		Chrome
48"	4'	770 1 48
60"	5'	770 1 60
72"	6'	770 1 72
96"	8'	770 1 96
120"	10'	770 1 120
144"	12'	770 1 144



### 731 End Cap

Use with KV 750 1 or 770 1 closet rods.



Standard Pack (50/box)	
Anochrome	731 ANO

### 742 Three-Tier Wall-Mount Flange

3 screw holes. For custom applications.



Standard Pack (12/box w/screws)	
Chrome	742 CHR

## Accessories- 770 1



### 632 Line Bore Flange

1 screw hole for extra mounting strength. Two 5mm pins for pre drilled applications.

Standard Pack (12/box w/screws)	
Chrome	764 CHR



### 734 Wall-Mount Flanges

2 screw holes on vertical 2 inch centers.

Standard Pack (50/box w/screws)	
Brass	734 BR
Chrome	734 CHR



### 735 Wall-Mount Flanges

2 screw holes on horizontal 2inch centers.

Standard Pack (50/box w/screws)	
Brass	735 BR
Chrome	735 CHR



### 747 Plaster Flange

Mounts to KV 233 or 255 pilaster standards

Standard Pack (100/box)	
Anochrome	757 ANO

### 760 Center Support

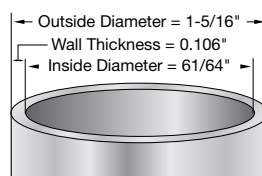
Provides 24" of center support. Cut to size.



Standard Pack (100/box)	
Anochrome	757 ANO

## 770 5 Series Round Closet Rods & Accessories

Standard Pack (6/carton)		
Length		Chrome
72"	6'	770 5 72
96"	8'	770 5 96
120"	10'	770 5 120
144"	12'	770 5 144



### 764 Wall-Mount Flange

3 screw holes spaced 1-1/8" from center.

Standard Pack (12/box w/screws)	
Chrome	764 CHR



### 766 Wall-Mount Flange

2 screw holes on 2-1/4" centers (one at 90°)

Standard Pack (12/box w/screws)	
Chrome	766 CHR



### 732 End Cap

Use with KV 750 5 or 770 5 closet rods.

Standard Pack (50/box)	
Chrome	732 ANO

# 770 Series Extra-Duty Round Closet Rod



## 1. Product Name

770 Series Heavy-Duty Round Closet Rod.

For closet or other storage applications requiring oval closet rods.

## 2. Manufacturer

Knapé & Vogt® Manufacturing Company

2700 Oak Industrial Dr. NE, Grand Rapids, MI USA 49505-6026

616.459.3311 | [www.kv.com](http://www.kv.com)

## 3. Product Description

**Basic Use:** 770 Series Heavy-Duty Round Closet Rods are manufactured for closet or other storage applications requiring closet rod support.

**Composition and Materials:** Steel, commercial grade.

### Sizes:

#### Outside Diameter:

770 1 Series: 1-1/16"

770 5 Series: 1-5/16"

#### Inside Diameter:

770 1 Series: 27/32"

770 5 Series: 1-13/64"

#### Wall Thickness: 0.106"

#### Lengths:

770 1 Series: 48", 60", 72", 96", 120", 144"

770 5 Series: 72", 96", 120", 144"

**Finishes:** Premium Chrome (double-plated finish).

## 4. Technical Data

**Applicable Standards:** Closet Rods are tested to meet or exceed ANSI performance standards as established by BHMA in the Knapé & Vogt (KV) recommended application. These load limits are intended to be used as general guidelines only, and no warranty — expressed or implied — is made by Knapé & Vogt.

Results were obtained by laboratory testing in accordance with ANSI/ BHMA A156.9-2003 performance standard.

Representative testing in a fully configured application is the only way to assure proper performance, durability, and safety.

The aforementioned load limit is intended as a guide only and not as a warranty. Actual load bearing capabilities depend upon the type of cabinet/wall material and use of appropriate mounting fasteners, installation technique, and construction.

### Environmental Considerations:

**Environment:** Excessive humidity, salts, or other chemical agents can corrode the finish and attack metal or plastic components.

**Fastening:** Inadequate or incorrect fasteners can result in the flanges and rods pulling loose and causing damage.

**Alignment:** Improper closet rod alignment can result in a system that is ineffective and unsafe.

## 5. Installation

For maximum loading capacity, flanges and closet rod should be mounted into studs or a solid frame. Mark installation locations of flanges and secure them to studs or solid frame. Install closet rod into flanges. Always install additional supports in center of application if closet rod is longer than 5 feet, or 32" intervals into wall studs if longer than 5 feet.

## 6. Availability and Cost

**Availability:** Knapé & Vogt (KV) products are available from stocking distributors and through KV Representatives worldwide.

**Cost:** Current pricing is available from area KV Representatives. Please call for the nearest representative at: 1.800.253.1561.

## 7. Warranty

**Limited Lifetime Warranty:** Knapé & Vogt offers its standard Limited Lifetime Warranty to the initial purchaser of commercial products. This warranty covers defects in materials and workmanship which occur during normal use, and the remedy is limited to repair or replacement of defective products, at KV's option. Certain types of defects and damage are excluded from warranty coverage, costs and expenses are not covered, and additional restrictions apply. A copy of the Limited Lifetime Warranty, with all warranty details, limitations and disclaimers, is available on the Customer Care Connection location at [www.kv.com](http://www.kv.com) or from KV Customer Service, 2700 Oak Industrial Drive, Grand Rapids, MI 49505, 1.800.253.1561.

## 8. Maintenance

770 Series Heavy-Duty Round Closet Rods require no maintenance. Inspect for proper fit periodically and adjust when necessary. Replace as required or recommended by application.

## 9. Technical Services

Knapé & Vogt and area representatives can assist with any application. For further information, or for the name of the representative nearest you, please call Knapé & Vogt Customer Service: 1.800.253.1561 or visit our website at: [www.kv.com](http://www.kv.com).

## 10. Filing Systems

Additional product information, data sheets, application sheets, and a full catalog are available upon request from Knapé & Vogt.



KNAPE & VOGT

**∴kitchensource.com**  
☎ 1.800.667.8721

**BHMA** Knapé & Vogt shelving products follow the ANSI testing standards established by BHMA.

*This and other KV literature is available for download at [www.kv.com](http://www.kv.com) > Resource Library*  
*Knapé & Vogt reserves the right to change product specifications at any time without notice and without incurring responsibility for existing units. This information conforms to editorial style prescribed by The Construction Specifications Institute.*  
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