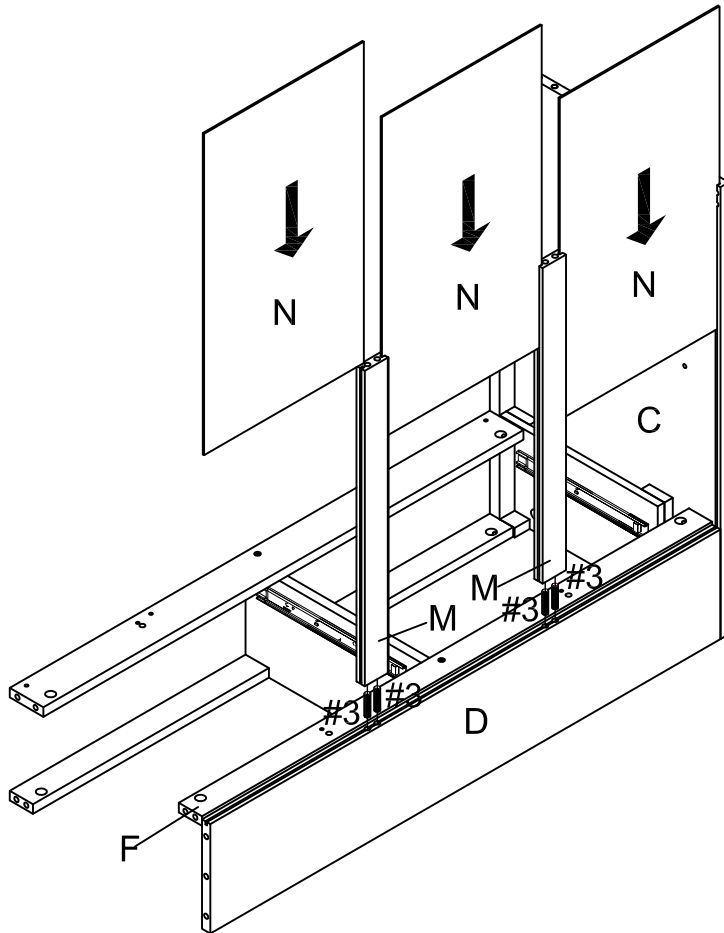


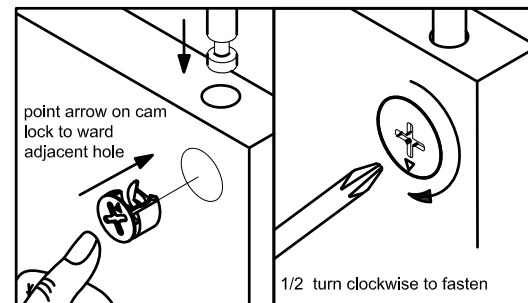
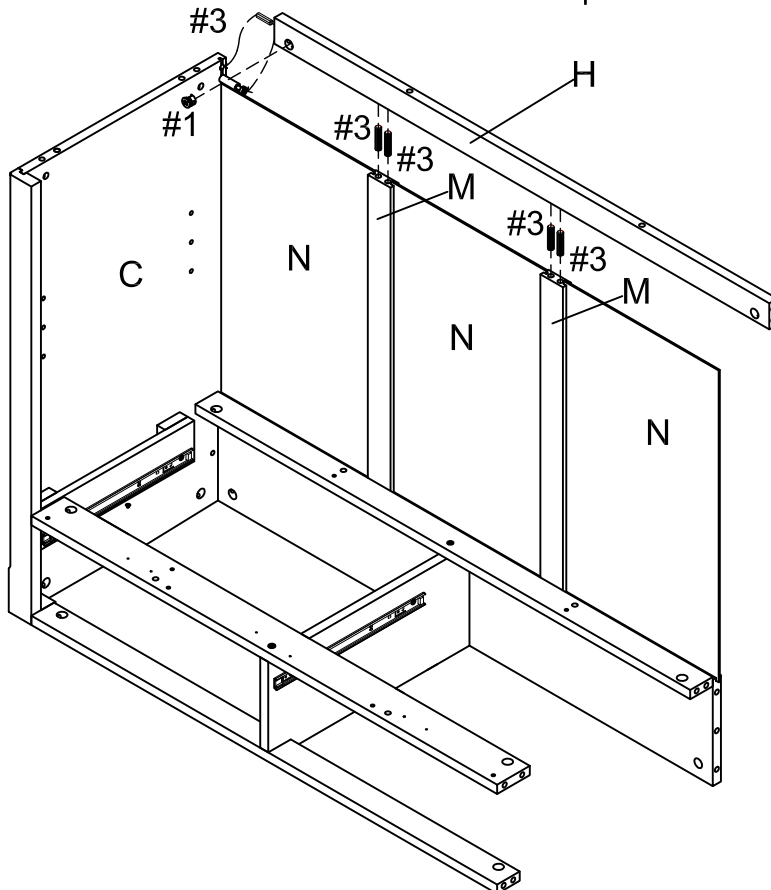
Step 5. Attach back partition panels (part M) to back top panel (part D) using wood dowels (part #3). Slide back panels (part N) into grooves of right panel (part C), back top panel (part D) and back partition panels (part M).




#3  x4

Step 6. Attach back bottom rail (part H) to back partition panels (part M), back panels (part N) and right panel (part C) using wood dowels (part #3) and cam lock (part #1).

NOTE: Cam locks must rotate a full 180°. See pictured insert.

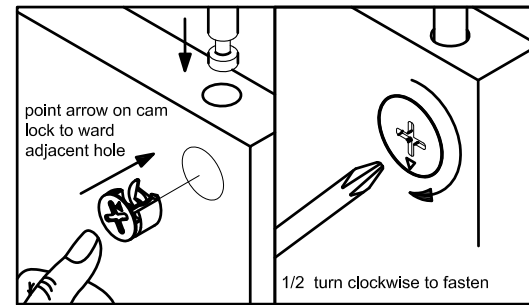
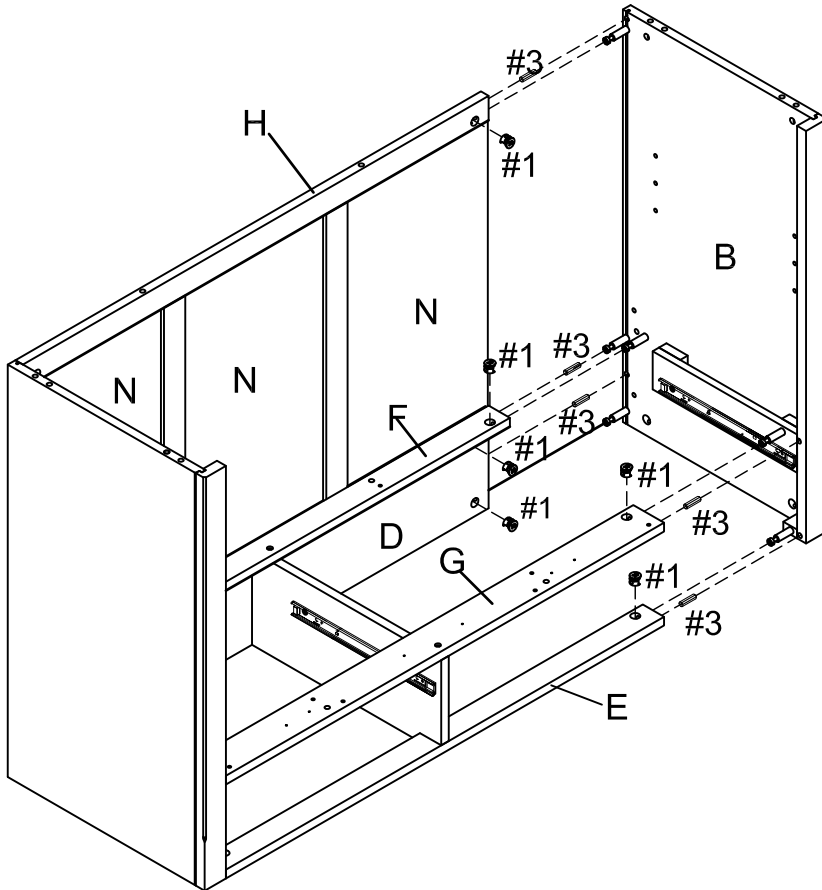




#1  x1

#3  x5

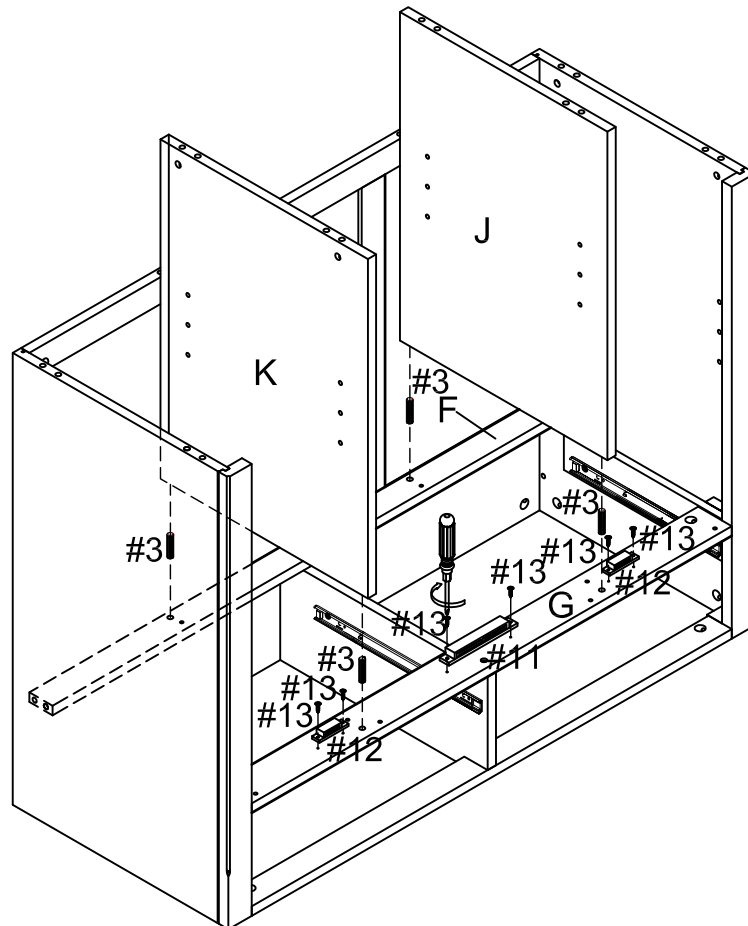
Step 7. Attach left panel (part B) to assembled unit (parts D, E, F, G, H & N) using wood dowels (part #3) and cam locks (part #1).





NOTE: Cam locks must rotate a full 180°. See pictured insert.



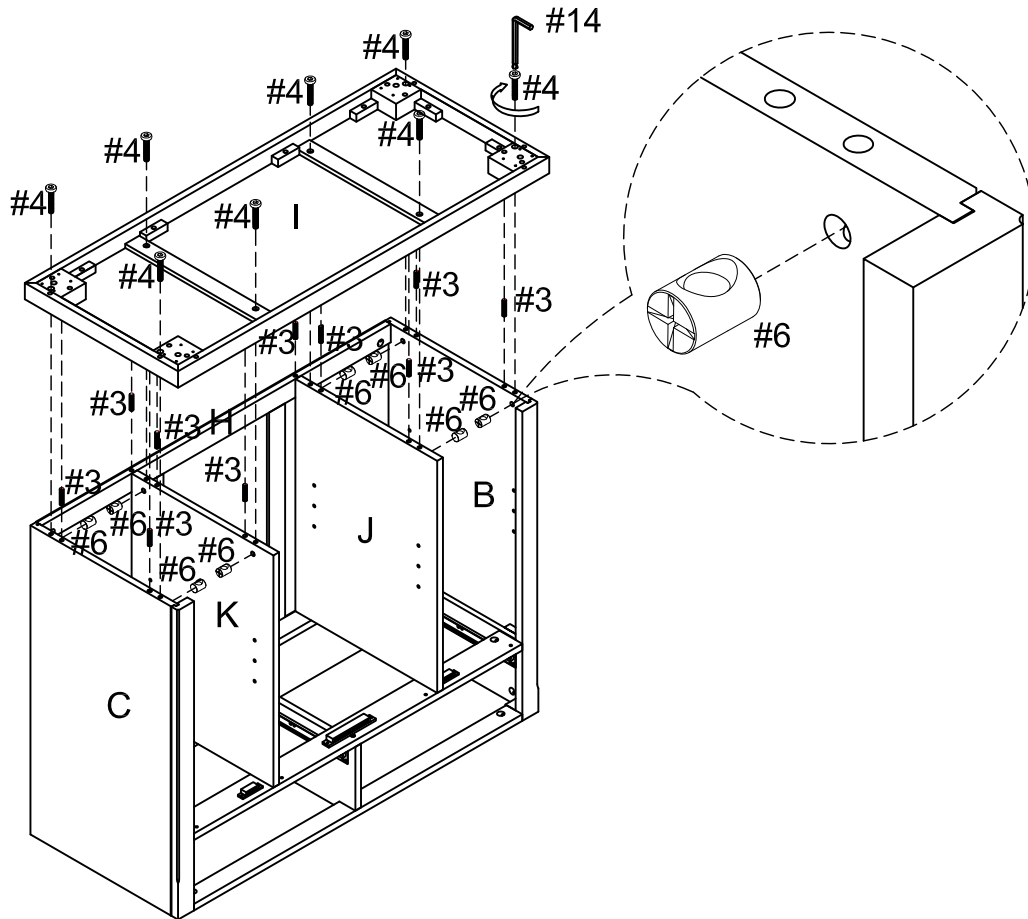
- #1  x6
- #3  x5

Step 8. Attach double magnet (part #11) and magnets (part #12) to front middle rail (part G) using round head screws (part #13) and phillips head screwdriver. Attach left partition panel (part J) and right partition panel (part K) to back top rail (part F) and front middle rail (part G) using wood dowels (part #3).



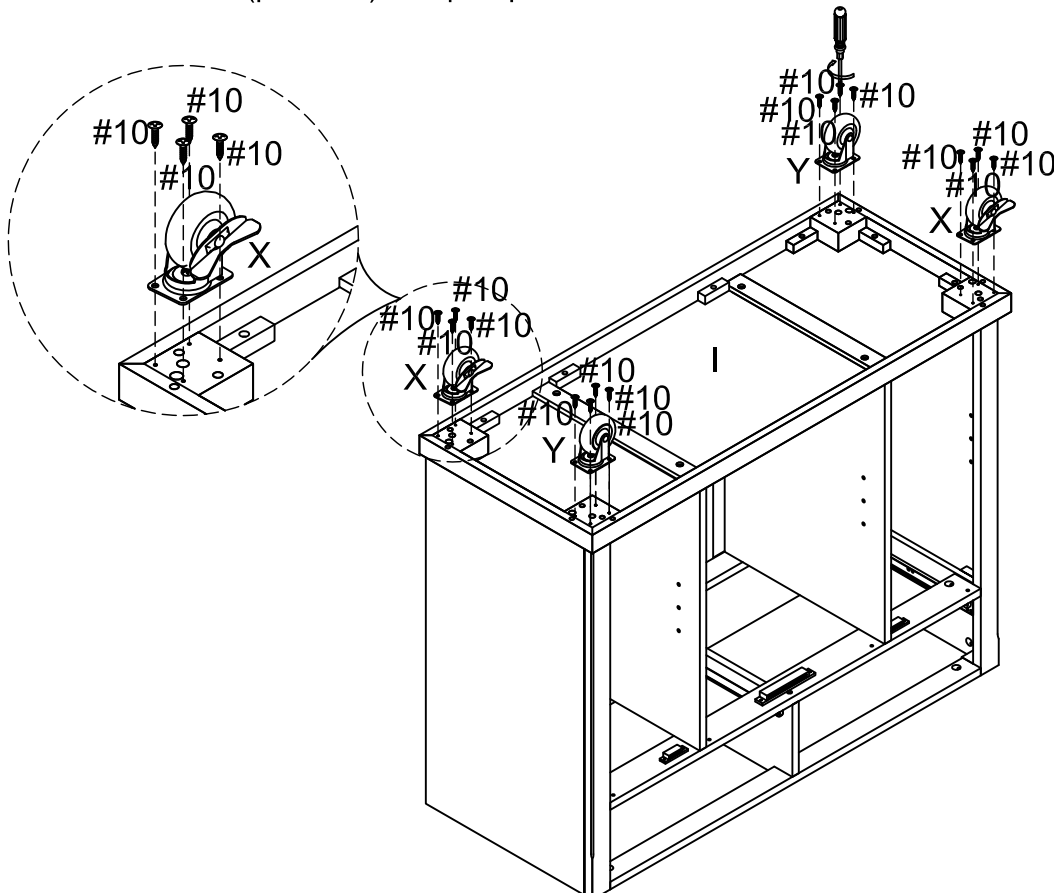
- #3  x4
- #11  x1
- #12  x2
- #13  x6

Step 9. Attach bottom panel (part I) to assembled unit (parts B, C, H, J & K) using wood dowels (part #3), long bolts (part #4), barrel nuts (part #6) and allen wrench (part #14).



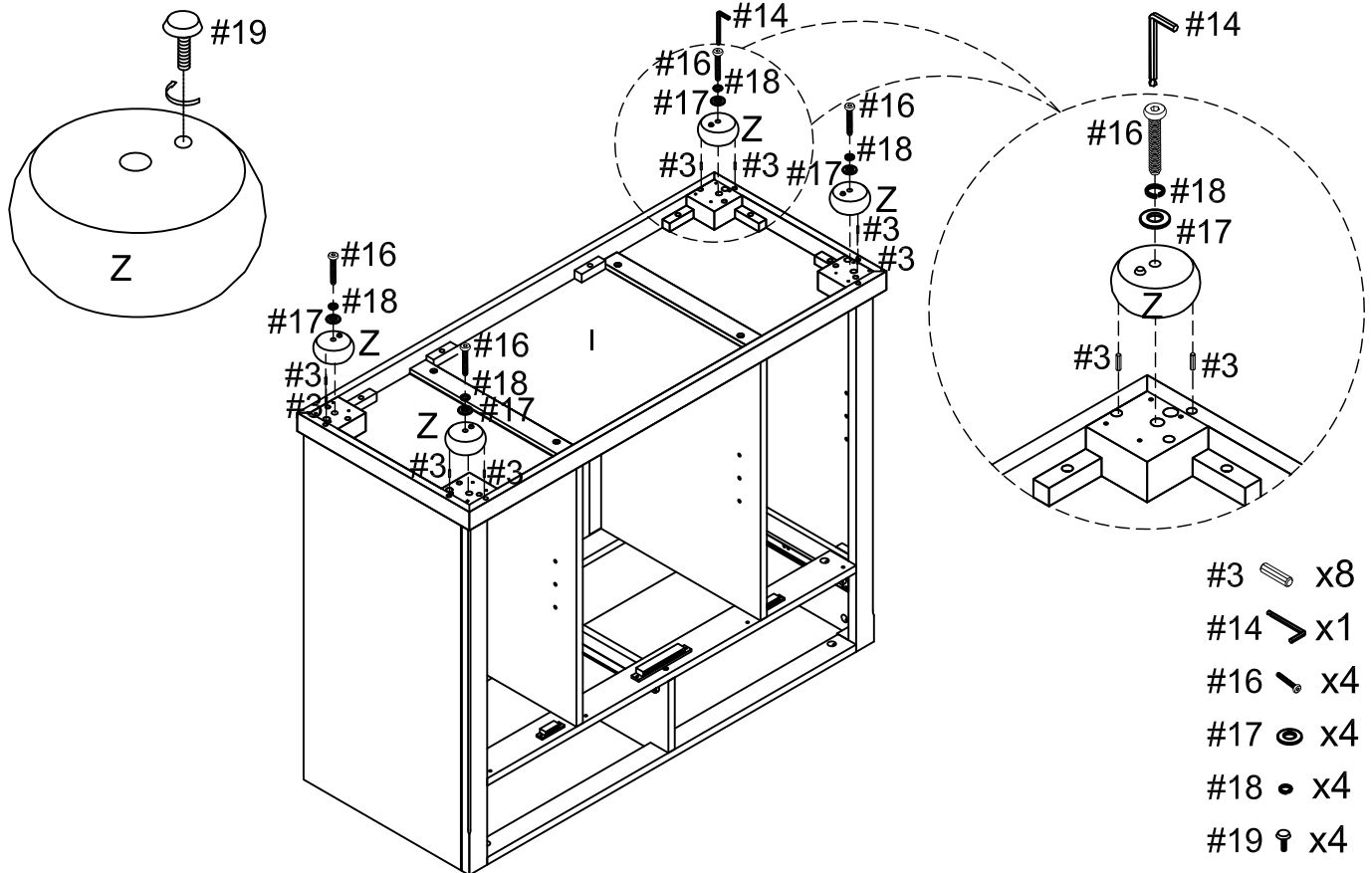
Step 10. CASTER INSTALLATION

Attach locking casters (part X) and casters (part Y) to bottom panel (part I) using large round head screws (part #10) and phillips head screwdriver.

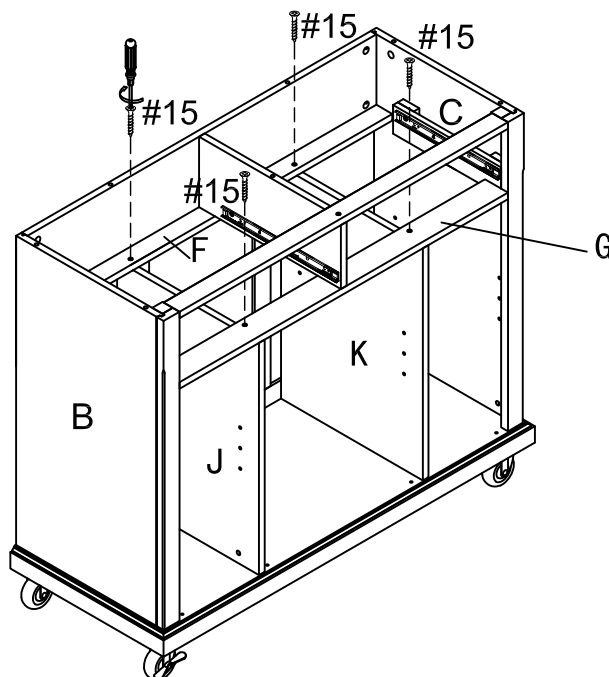


Step 11. LEG INSTALLATION

Attach adjustable levelers (part #19) to legs (part Z). Attach legs (part Z) to bottom panel (part I) using wood dowels (part #3), flat washers (part #17), spring washers (part #18), short bolts (part #16) and allen wrench (part #14).



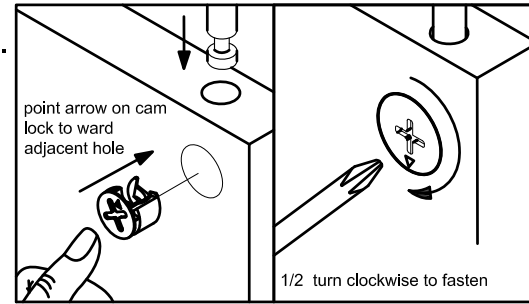
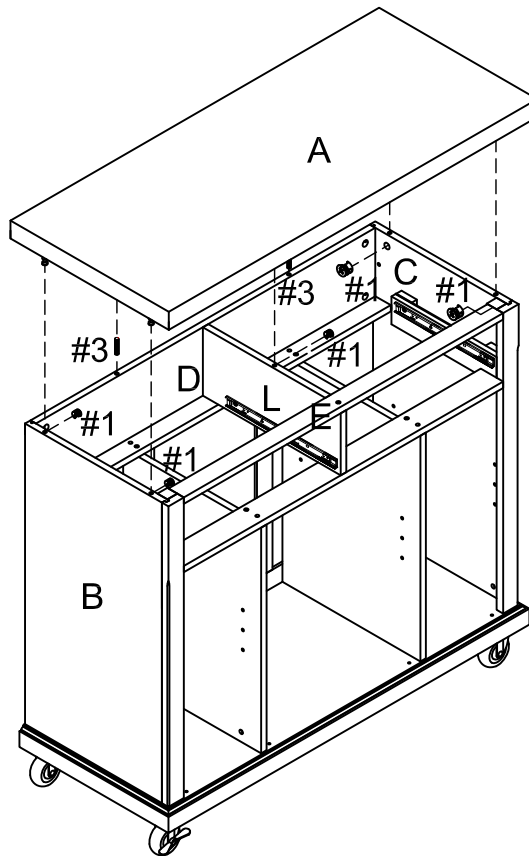
Step 12. Carefully turn unit upright. Secure left partition panel (part J) and right partition panel (part K) to back top rail (part F) and front middle rail (part G) using long screws (part #15) and phillips head screwdriver.





#15 x4

Step 13. Attach top panel (part A) to assembled unit (parts B, C, D, E & L) using wood dowels (part #3) and cam locks (part #1).

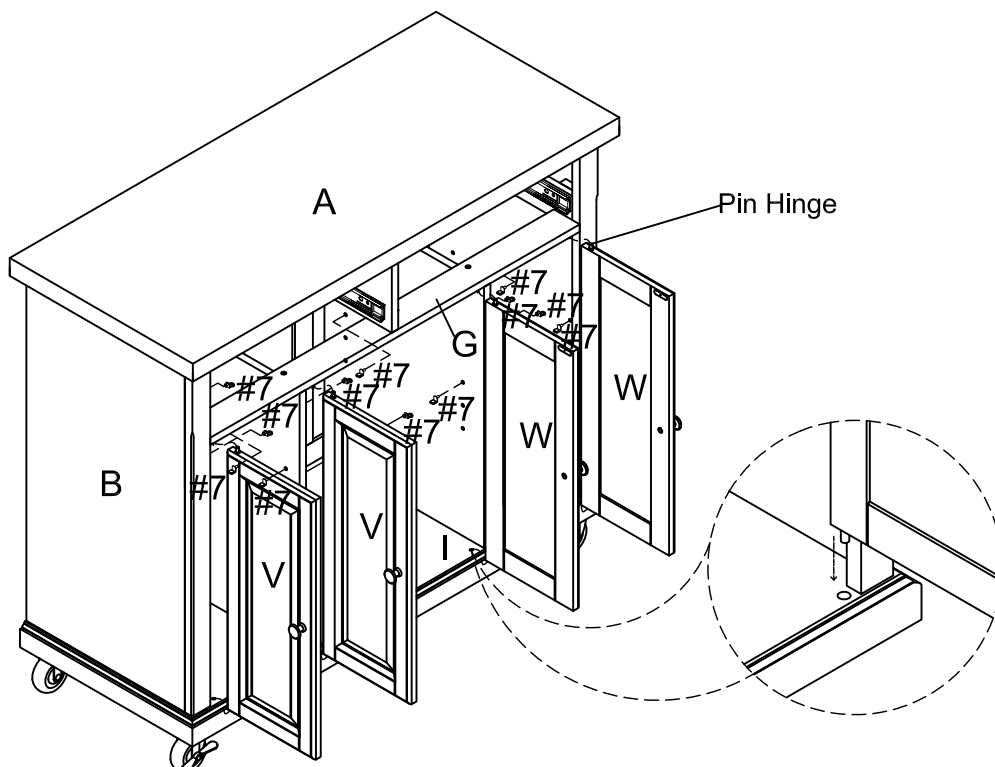
NOTE: Cam locks must rotate a full 180°. See pictured insert.



- #1  x5
- #3  x2

Step 14. Attach door panels (parts V & W) by placing bottom pin hinge (pre-installed in door) in the pre-drilled hole of bottom panel (part I). Then depress the top spring-loaded pin hinge so it can be placed in the pre-drilled hole of front middle rail (part G). Place shelf holders (part #7) into desired position.

NOTE: Be sure top and bottom pin hinges are fully extended to secure doors in place.



- #7  x12

Step 15. Slide assembled drawers into place. Slide adjustable shelves (part O) and middle adjustable shelf (part P) into place.

