

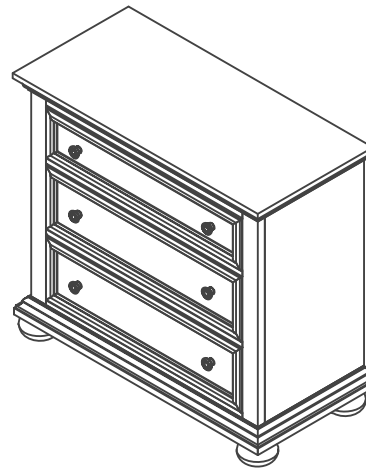
## Chest

## IMPORTANT

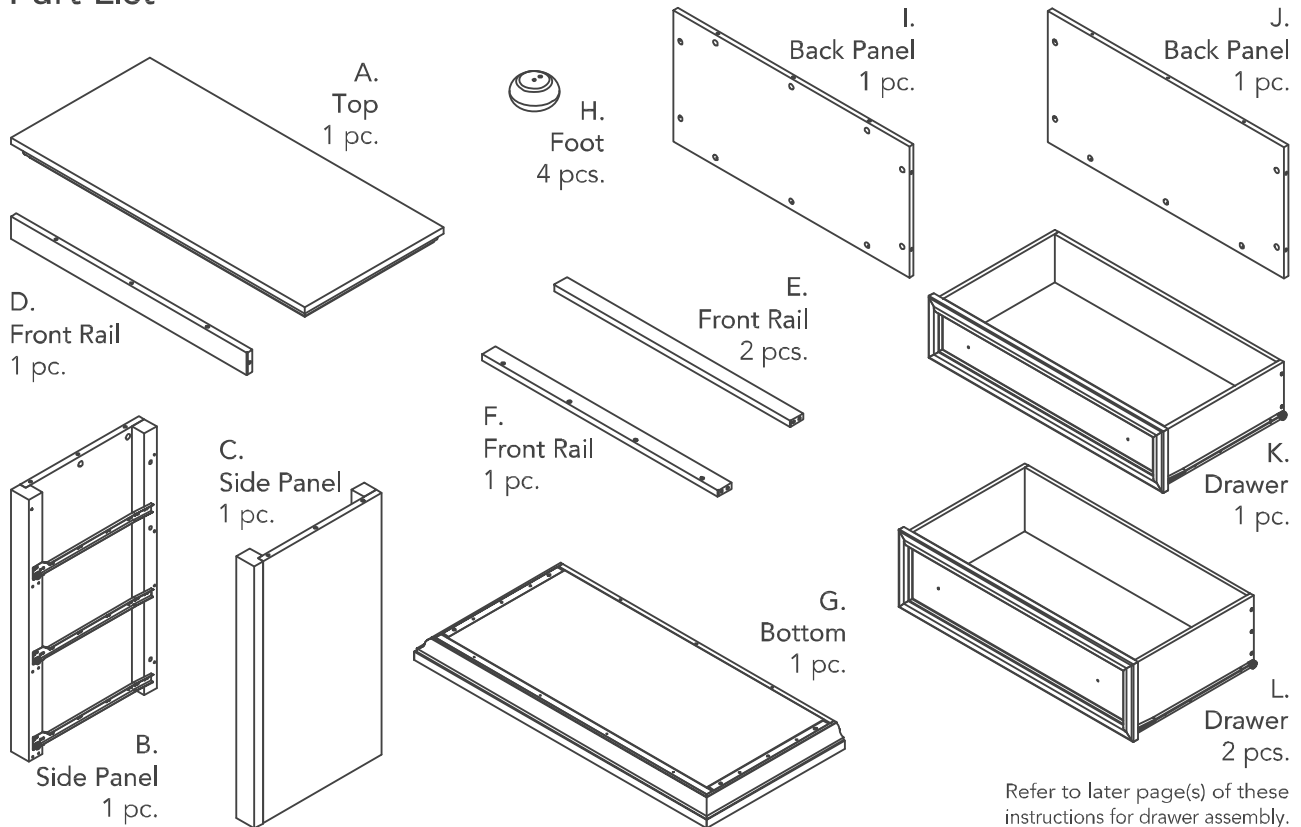
Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.



## Part List



## Hardware List



Cam Lock Screw  
40 pcs. (+4 extra)



Cam Lock  
40 pcs. (+4 extra)



M4x45  
1 3/4" Round Head Screw  
6 pcs. (+1 extra)



M4x25  
1" Round Head Screw  
4 pcs. (+1 extra)



M3x32  
1 1/4" Flat Head Screw  
50 pcs. (+1 extra)



M3x19  
3/4" Flat Head Screw  
18 pcs. (+1 extra)



M6x90  
Bolt  
4 pcs. (+1 extra)



Wooden Dowel  
8 pcs. (+1 extra)



5/32"x7/8"  
Machine Screw  
6 pcs.



Handle  
6 pcs.



Allen Key  
1 pc.



Allen Key (Small)  
1 pc.

Tool(s) required for assembly: Phillips screwdriver, Level, Pencil, Drill (8 volts or less), 3/8" Drill Bit

## Assembly Instructions 2/9

### IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the screws until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.
- Keep Allen Key in a safe place as the Bolts may need to be tightened up in the future.

### STEP 1

Insert Cam Lock Screws into the pre-drilled holes of Top (A), Side Panels (B), (C), Bottom (G) and Back Panel (J).

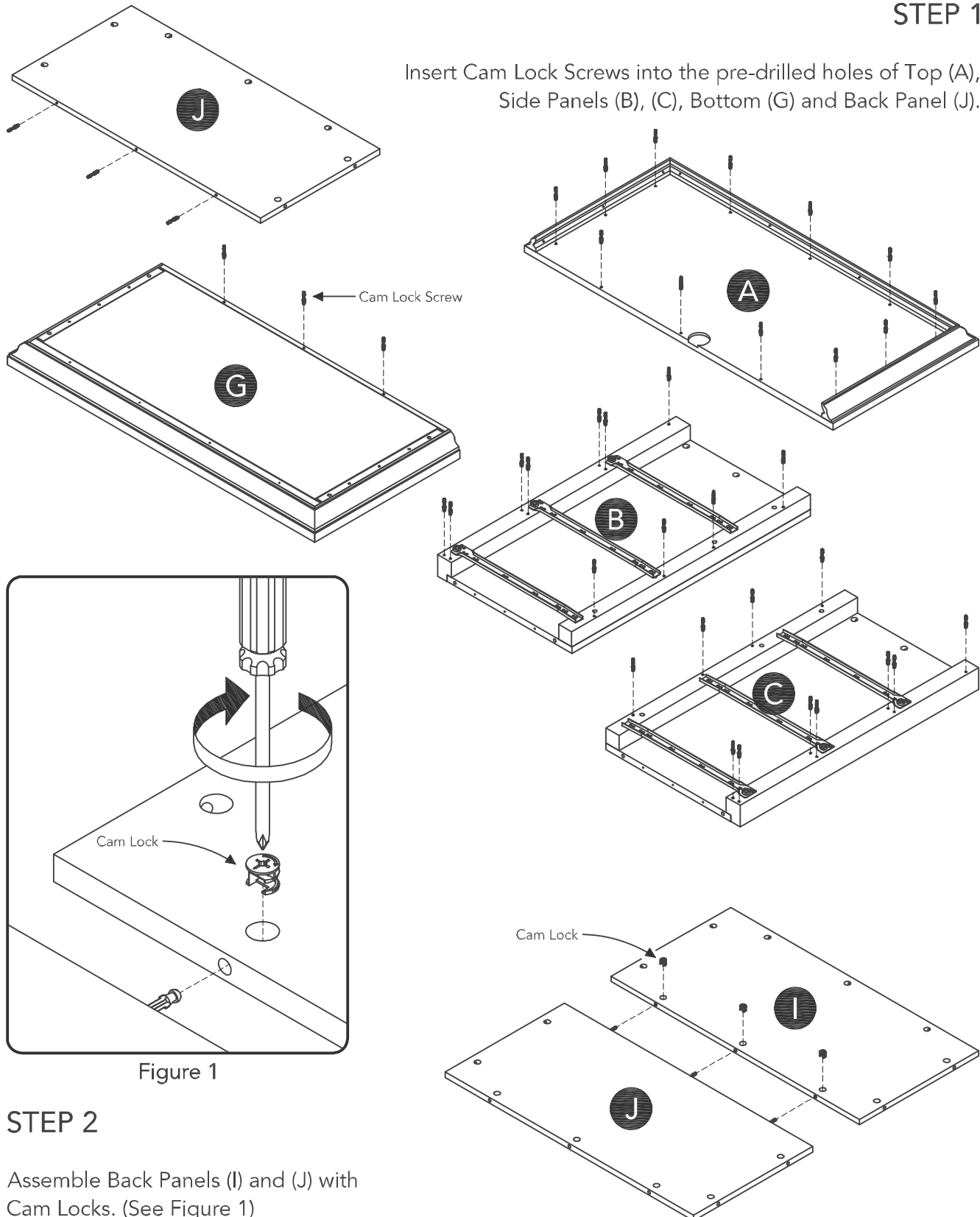
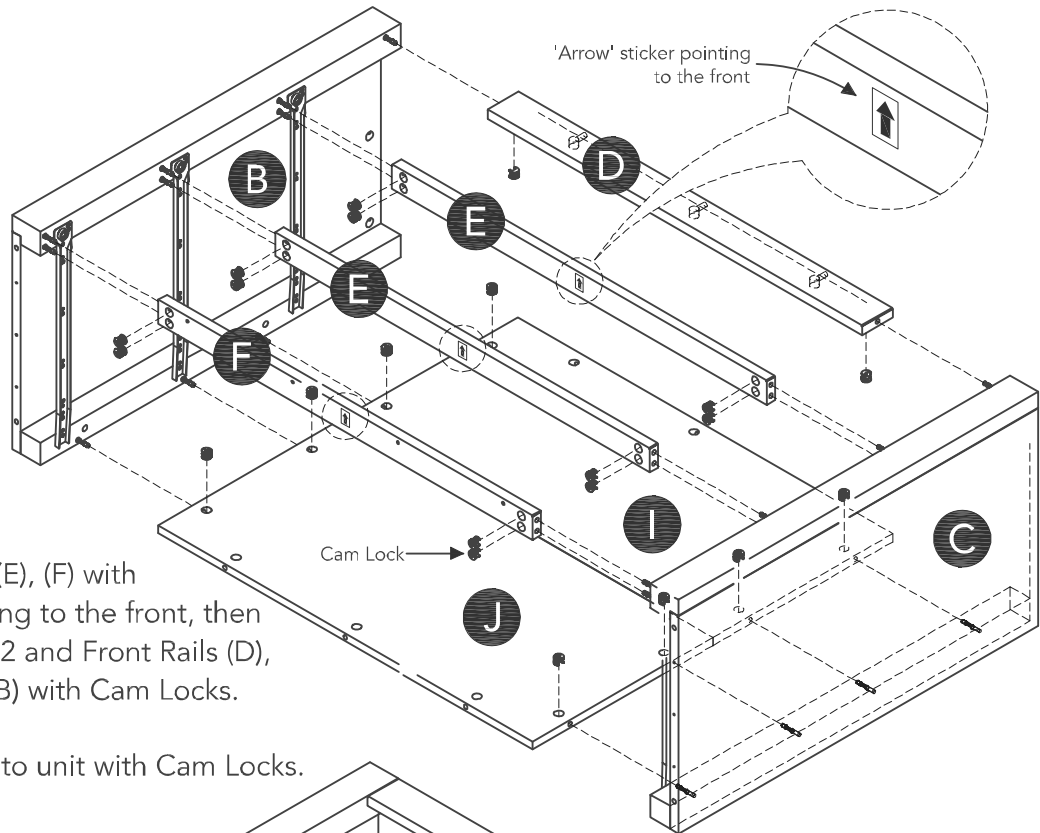


Figure 1

### STEP 2

Assemble Back Panels (I) and (J) with Cam Locks. (See Figure 1)

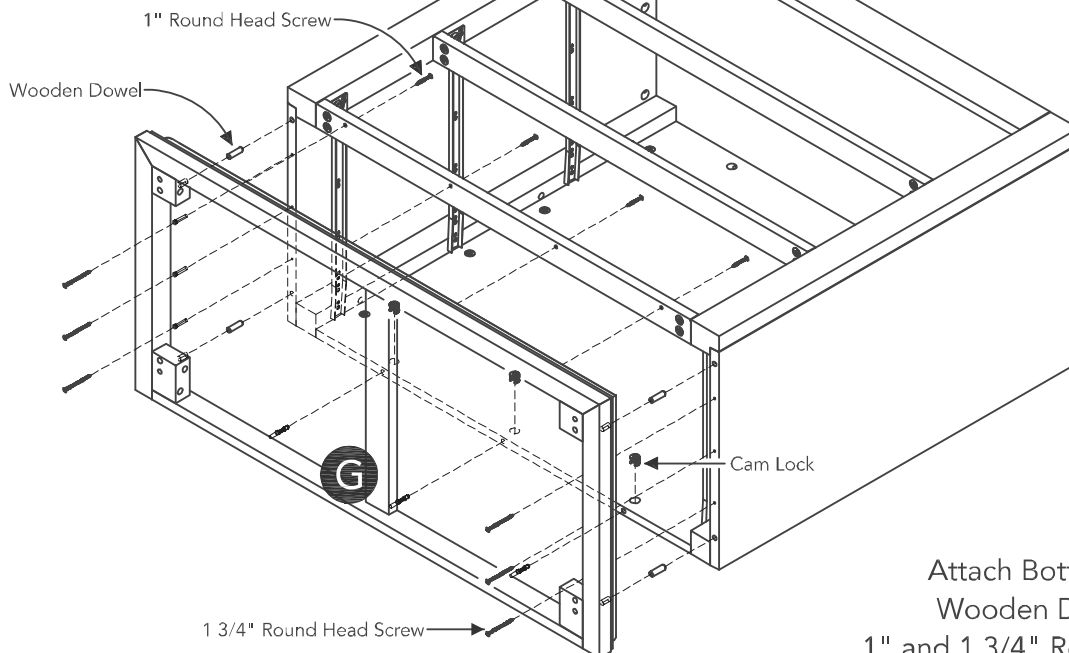
## Assembly Instructions 3/9



### STEP 3

Orientate Front Rails (E), (F) with 'Arrow' stickers pointing to the front, then attach unit from Step 2 and Front Rails (D), (E), (F) to Side Panel (B) with Cam Locks.

Attach Side Panel (C) to unit with Cam Locks.

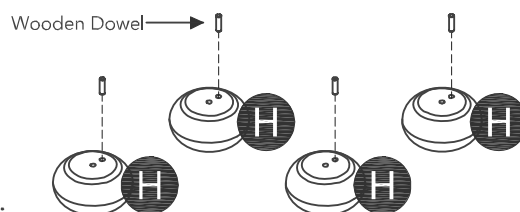


### STEP 4

Attach Bottom (G) to unit with Wooden Dowels, Cam Locks, 1" and 1 3/4" Round Head Screws.

### STEP 5

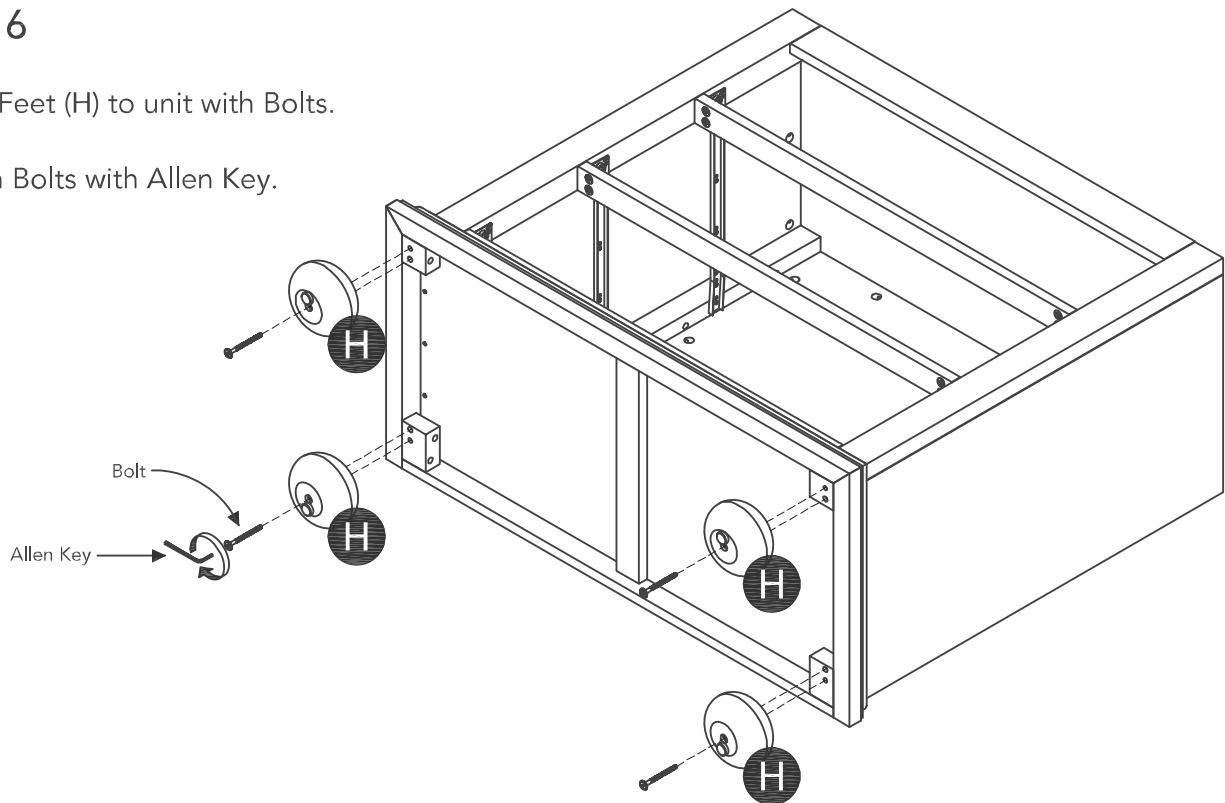
Attach Wooden Dowels to Feet (H).



### STEP 6

Attach Feet (H) to unit with Bolts.

Tighten Bolts with Allen Key.



### STEP 7

Attach Top (A) to unit with Cam Locks.

To level unit, adjust the adjustable levelers on the bottom of unit.  
(See Figure 2)

Note: Unit must be level to work properly.

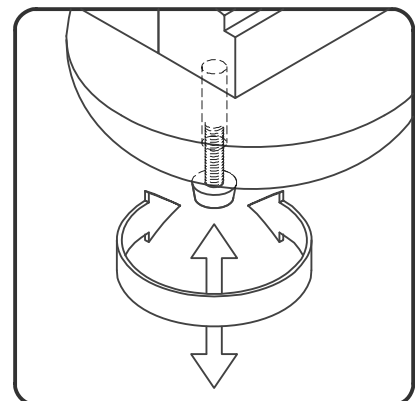
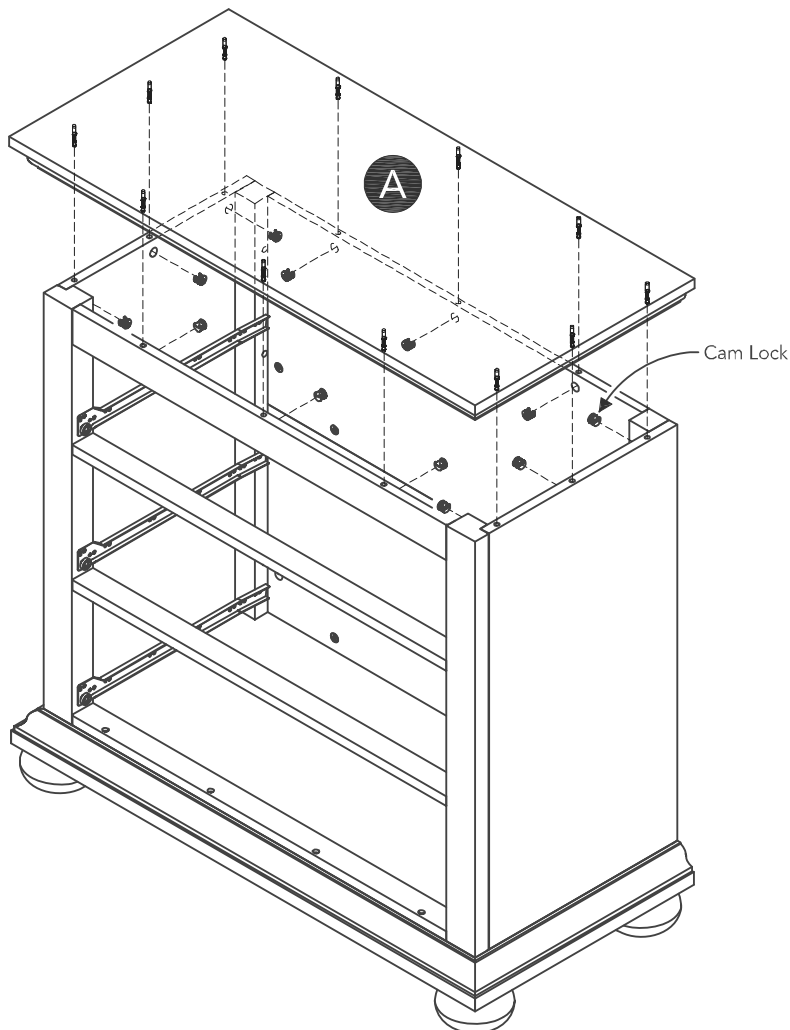


Figure 2

## Assembly Instructions 5/9

### IMPORTANT

- To help reduce the risk of the unit tipping over, the Tip-over Restraint must be installed following these instructions exactly.

### STEP 8

Place unit at desired location.

Mark wall with pencil just above and in-line with hole in Top (A). (See Figure 3)

Move unit.

Drill a 3/8" hole in wall 1 1/2" below mark.

Insert Anchor into the wall hole and attach Tip-over Restraint to Anchor with 1 1/2" Round Head Screw and Flat Washer. (See Figure 4)

Move unit back into place and insert Tip-over Restraint into unit through hole in Top (A). (See Figure 5)

Screw Tip-over Restraint to unit with 1/2" Round Head Screw and Flat Washer. (See Figure 6)

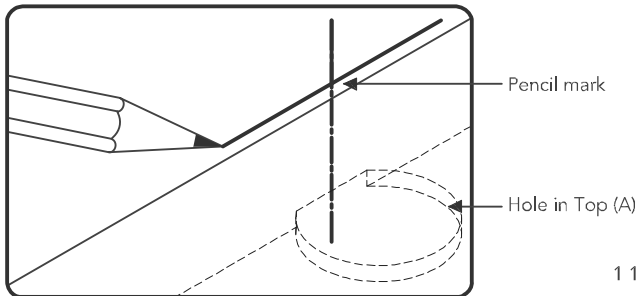
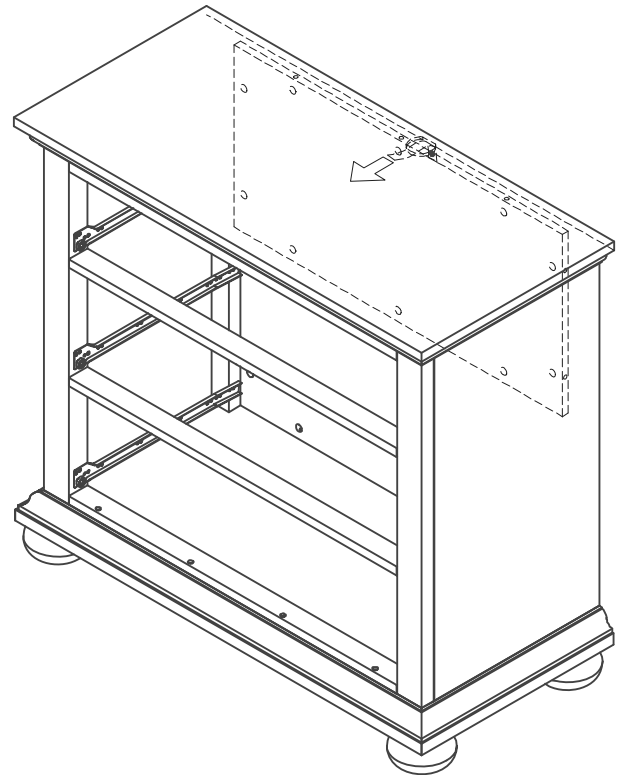


Figure 3

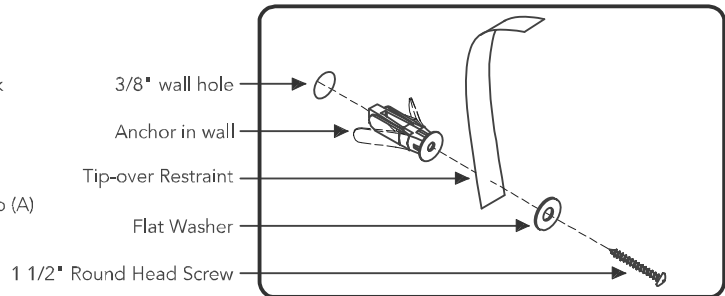


Figure 4

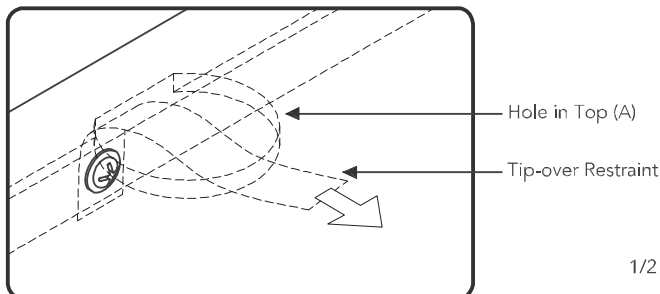


Figure 5

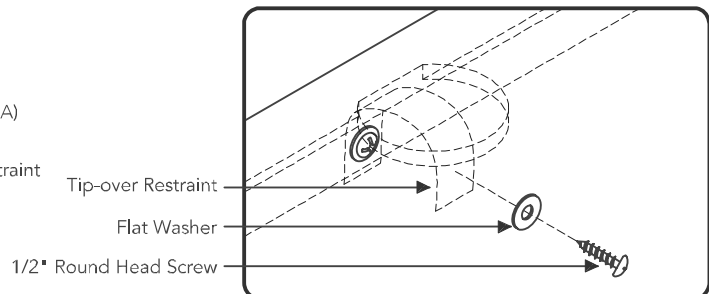


Figure 6

### Hardware List



Tip-over Restraint  
1 pc.



Anchor  
1 pc. (+1 extra)



(M3x38)  
1 1/2" Round Head Screw  
1 pc. (+1 extra)

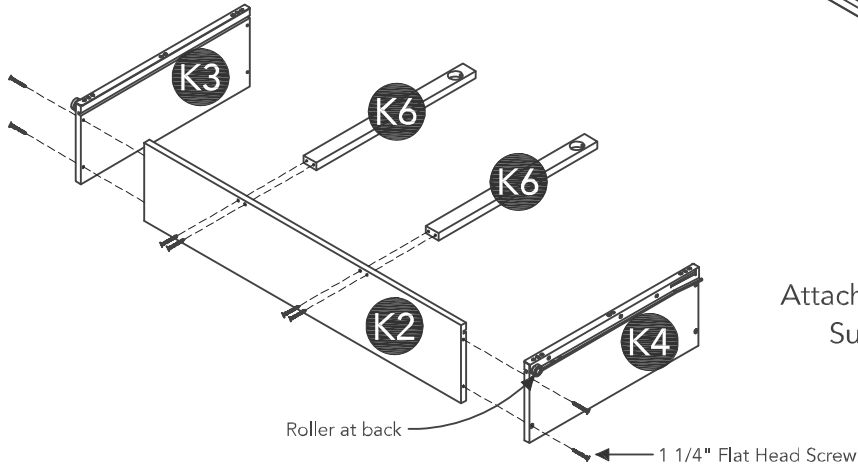


(M3x13)  
1/2" Round Head Screw  
1 pc. (+1 extra)



Flat Washer  
2 pcs. (+1 extra)

## Drawer (K)



### STEP 9

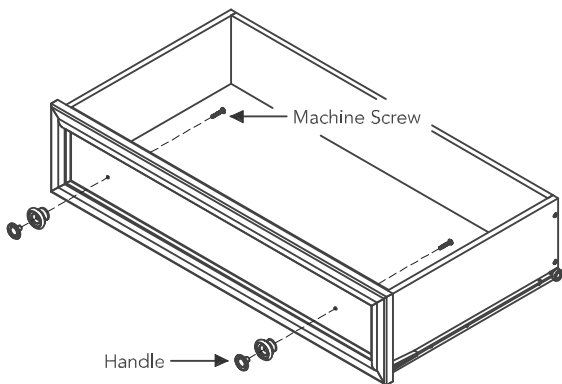
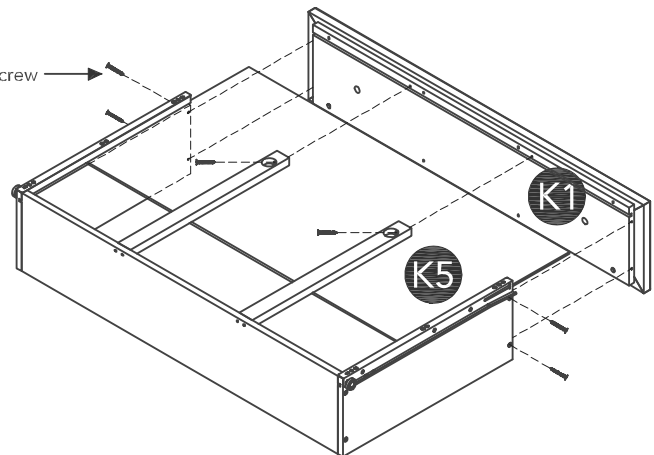
Attach Drawer Sides (K3), (K4) and Drawer Supports (K6) to Drawer Back (K2) with 1 1/4" Flat Head Screws.

### STEP 10

Insert Drawer Bottom (K5) into the groove.

Attach Drawer Front (K1) to unit with 1 1/4" Flat Head Screws.

1 1/4" Flat Head Screw

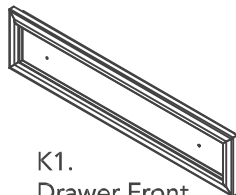


### STEP 11

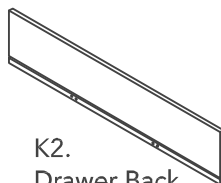
Attach Handles with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

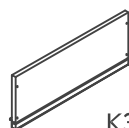
### Part List



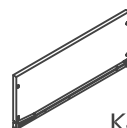
K1.  
Drawer Front  
1 pc.



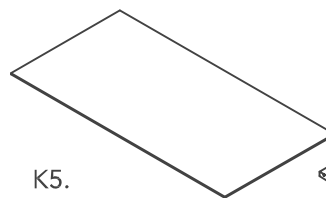
K2.  
Drawer Back  
1 pc.



K3.  
Drawer Side  
1 pc.



K4.  
Drawer Side  
1 pc.

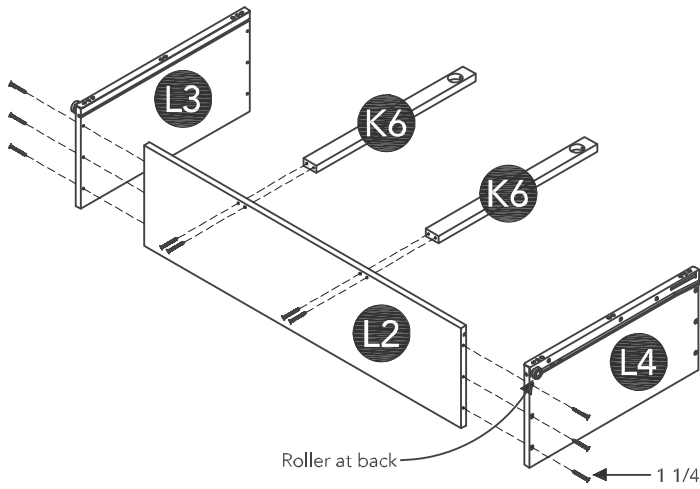


K5.  
Drawer Bottom  
1 pc.



K6.  
Drawer Support  
2 pcs.

## Drawer (L)



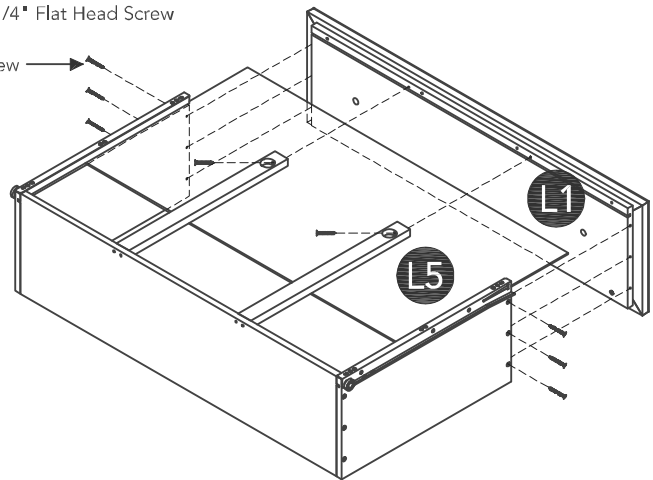
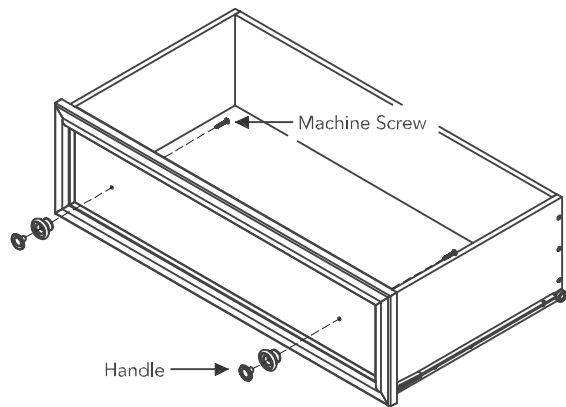
### STEP 12

Attach Drawer Sides (L3), (L4) and Drawer Supports (K6) to Drawer Back (L2) with 1 1/4" Flat Head Screws.

### STEP 13

Insert Drawer Bottom (L5) into the groove.

Attach Drawer Front (L1) to unit with 1 1/4" Flat Head Screws.

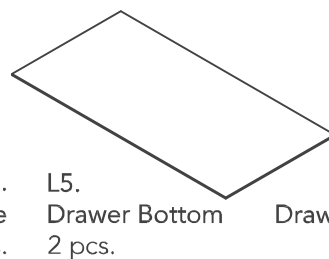
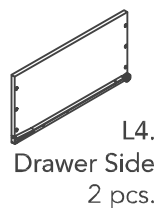
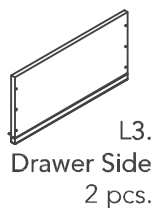
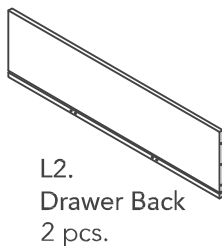
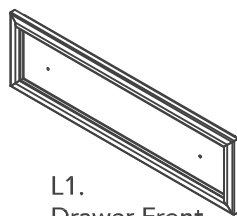


### STEP 14

Attach Handles with Machine Screws.

Note: Drawer assembly is not complete until 3/4" Flat Head Screws are used in a later step.

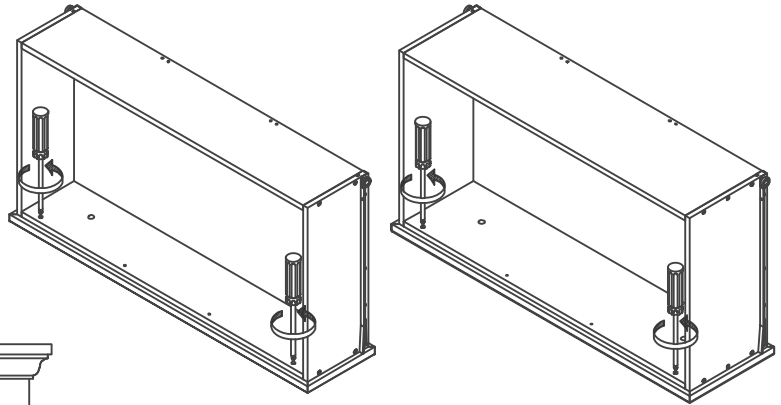
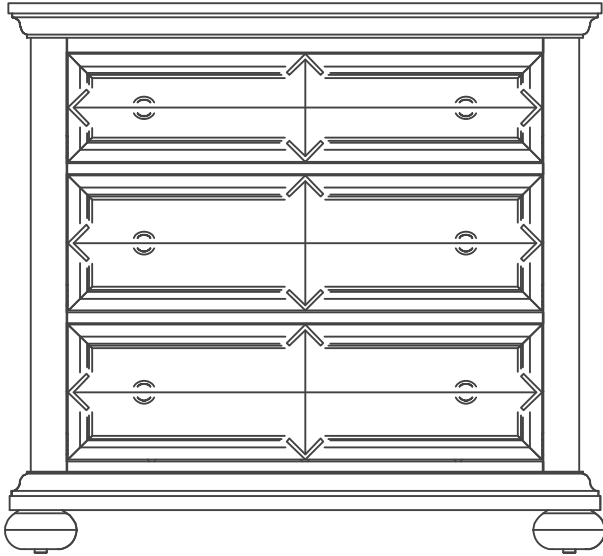
### Part List



## Assembly Instructions 8/9

### STEP 15

Loosen slightly the screws pre-installed on the back of the drawer fronts.



### STEP 16

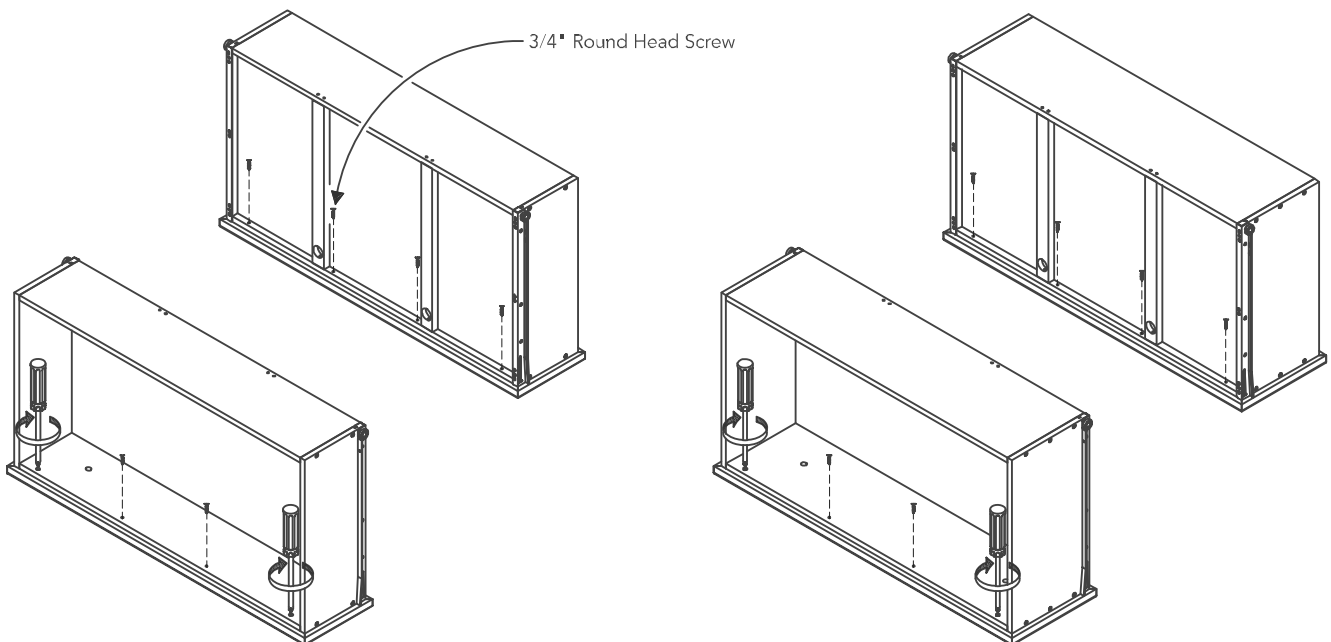
Insert the drawers into the unit, then adjust the drawer front panels left or right and up or down until the drawer gaps look proportional.

### STEP 17

Pull each drawer open slowly and re-tighten the screws from Step 15.

Make sure the front panel does not move and lock the drawer front panel into position with 3/4" Flat Head Screws.

Note: These 3/4" Flat Head Screws must be installed to complete the drawer assembly.





## STEP 18

Slide Drawers (K) and (L) into place.

